

# Technical Data Sheet

## Profi Neutralsilikon 25

Version 10/2024

### Product Description

Elastic, neutral crosslinking, solvent-free one-component silicone sealant. Reacts with moisture. MEKO-free neutral system.

### Product Properties

- very low emission - EMICODE EC1<sup>PLUS</sup>
- tested for food compatibility
- suitable for wet areas
- suitable for indoor and outdoor use
- for gluing suitable mirrors
- universally applicable
- very good adhesion on a variety of substrates
- no marginal zone discoloration on natural and artificial rocks due to a special formula
- chlorine and salt water resistant
- highest elasticity
- permanently elastic
- stable
- waterproof
- long-term smoothing capability
- excellent self-adhesion, therefore also usable as an adhesive
- ready-to-use
- not corrosive to metals
- temperature resistant from -20 °C to +180 °C
- good chemical resistance
- weather resistant
- resistant to aging
- UV resistant
- color stability
- universally applicable
- solvent-free
- phthalate-free
- halogen-free



## Areas of Application

---

Expansion joints, outdoors, artificial or natural stones, swimming pool joints\*, weather-stressed joints, facade construction, stone steps, sheet metal masking, joints in the roof area, inner door frames, metal construction, wood work, kitchen area, adhesion of mirrors with suitable mirror coating, repair and reconditioning works.

## Form of Delivery

---

Cartridge	300 ml
Packing unit	20 pieces per box

## Substrates

---

### Suitable substrates:

plaster, concrete, aerated concrete, masonry, brick, clinker, cement, fiber cement, plasterboard, wood, wood chipboard, lacquered, glazed or impregnated wood, wood fiber boards, aluminum, corrosion-protected metals, copper, zinc, iron, steel, brass, zinc sheet, ceramics, tiles, enamel, marble, terrazzo, granite, natural stone, artificial stone, glass, mirror, many plastics, hard PVC

### Unsuitable substrates:

tar, bitumen-containing substrates, EPDM, PIB, PTFE, PP, PE, gypsum, lead

## Instructions for Use

---

The adhesive surfaces must be clean, dry, free from release agents and firm. Dust, grease, oil and loose parts must be removed before processing. Generally non-absorbent, closed-pore substrates should be pretreated with GRUNDIERUNG GP and absorbent, open-pore substrates with GRUNDIERUNG OP in order to achieve a best possible adhesion. Allow the primer to evaporate well. Be careful when using a primer as it may stain the substrate.

\*Pool joints are to be executed as described in section 1 of the instructions for Use."

In any case, a test should be made beforehand. We advise to carry out a suitability test for the large number of substrates, building materials and/or coatings used today, especially for plastics, paintings and powder coatings. The use of a PE round cord as a joint backfill material is recommended to avoid three-point-adhesion. Before beginning, the joint edges should be taped with suitable adhesive tape.

Cut off the cartridge nipple with a sharp knife. Screw the nozzle onto the cartridge and cut it to the desired width. Insert the cartridge into the ejector gun and eject the sealing compound evenly and without any cavities. Spray the sealant with INSEBO smoothing agent before skin formation and smooth it with a joint spatula. Then remove the adhesive tape and any sealant residues before curing.

When handling large quantities in enclosed spaces, fresh air must be provided during the curing time. The sealant is odorless after curing. Store cartridges cool and dry. Higher temperatures shorten shelf life.

**Use as a mirror adhesive:**

Vertical beads of adhesive to the back of the mirror. Do not create a full-surface, circular or point-like bond. Sufficient rear ventilation must be guaranteed. It is essential to fix the mirror with blocks, adhesive tape or something similar while the adhesive is hardening. The processing instructions of the mirror manufacturer, the ÖNORM EN 1036 - Appendix B and die technischen Richtlinien des Glaserhandwerks Nr. 11, Montage von Spiegeln must be observed.

**Technical Data**

Characteristics	Standard	Value
Classification according to	EN 15651-1 (facade elements)	25LM
Classification according to	EN 15651-2 (glazing)	25LM
Classification according to	EN 15651-3 (sanitary)	XS1
Classification according to	EN 15651-4 (pedestrian paths)	25LM
Density	EN 1183-1	1,1 ± 0,1 g/cm <sup>3</sup>
Shore A hardness	EN ISO 868	ca. 29
Fire behavior	EN 13501	E
French VOC regulation	EN 16516	A+
Skin formation time (normal climate 23/50)		ca. 10 min
Curing (normal climate 23/50, depending on substrate)		ca. 2 mm after 24 h
Stability	EN 7390 (no sagging in the joint)	≤ 3 mm
Microbiological growth	EN 846	1 (no growth evident)
Volume loss	EN 10563	< 10 %
Water vapor diffusion resistance number	EN 12086	μ = 667
Temperature resistance (cured mass)		-20 to +180 °C
Processing temperature		+5 to +40 °C
Shelf life cartridge (dry, at +5 to +25 °C)		15 months

## Safety Instructions

---

Please refer to our safety data sheet and the product label for further information on product safety and handling.

Current safety data sheets and further information on our products can be found at [www.insebo.com](http://www.insebo.com).

## Service

---

Upon request, our trained sales representatives are always at your disposal.

## Disposal

---

For disposal instructions please refer to our safety data sheet and product label.

## Additional Information

---

This technical data sheet advises without obligation and guarantee. The mentioned processing instructions have to be adapted to the prevailing conditions. The user is obliged to check the suitability and application by own experiments in order to avoid failures.

All given descriptions, data, ratios, weights, etc. can change without notice and do not represent contractually agreed properties of the product. Existing laws, standards and regulations are to be observed by the recipient of our products in their own responsibility.

Due to environmental influences, such as chemical stress, vapors, UV exposure or high temperatures, color changes can occur. However, other product properties are not affected by these changes.

Due to the large number of possible influences during processing and application, a guarantee of certain properties or suitability for a specific application can not be made, own tests are necessary.

The right to make technical changes is reserved.

## Test Certificates

---

**GEV-EMICODE:** EC1 - sehr emissionsarm

Testing institute: GEV Gemeinschaft Emissionskontrollierte Verlegewerkstoffe, Klebstoffe und Bauprodukte e.V.

Report: 16631/02.04.14

Int. PZ no.: DM96

**Food – Sensory Examination:** no observable changes found

Testing institute: Chemisches Laboratorium Dr. Stegemann

Int. PZ no.: DM103