

# Technical Data Sheet

Version 04/2022

## Volumenschaum 65 Profi Volumenschaum 65

### Product Description

Moisture-reactive one-component polyurethane foam system from the aerosol can. For processing with a PU foam gun. Full yield and optimal foam structure is achieved only by sufficient shaking and moistening. Free from CFC, HCFC and HFC.

### Product Properties

- tested sound insulation  $R_{ST,w}$  58 dB
- versatile gun foam
- highest yield: 65 liters per can
- easy and fast processing
- saving of time due to less can changes
- dimensionally stable
- no dwell pressure after curing
- heat insulating
- safe in the cured condition
- resistant to aging - but not to UV radiation
- frost resistant
- high bonding strength on most building substrates such as masonry, concrete and wood, on insulating materials, metals and many plastics
- excellent adhesion to wood, fiber cement, aerated concrete, concrete, masonry, plaster, XPS and rigid PVC
- easy to rework e.g. cutting, sawing, as well as plastering, painting and papering on top
- easy disposal due to low amount of empty cans



### Areas of Application

windows, roof windows, attic conversion, doors, partition walls, precast walls, roller shutter boxes, air conditioning and ventilation systems, pipelines, wooden structures

## Form of Delivery

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Foam colour: yellowish  
Packing unit: 12 cans per box  
Can: 850 ml

Also available as a professional version without gloves for commercial users.

## Substrates

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### Suitable substrates:

masonry, plaster, wood, concrete, aerated concrete, bricks, clinker, plasterboards, fiberboards, various plastics, corrosion-protected metals, styrofoam, various other insulating materials, ceramics, tiles, stone

### Unsuitable substrates:

PE, PP, PTFE, oily/greasy surfaces, gypsum, tar, bitumen, silicone, corrosion-prone metals, some powder coatings, release agents

## Instructions for Use

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The adhesive surfaces must be clean, free from release agents and stable. Dust, grease, oil and loose parts must be removed before processing. For gypsum-based substrates, a suitable gypsum primer is recommended. Moisten dry surfaces before foaming. Metals must be provided with a protective coating to prevent corrosion damage due to moistening prior and after application. Cover adjacent areas sufficiently and put on personal protective clothing. Shake the can well at least 20 times before use. Remove cover/safety cap. Screw foam gun onto the can and foam sparingly/dosed.

After foaming the foam should be sprayed again with water. This accelerates the reaction and ensures optimal curing. The optimum can temperature is 20 °C. Deformation-sensitive components must be adequately supported until complete curing of the foam. Low temperatures slow curing significantly. Substrates must have temperatures of over 0 °C during the entire curing time. The gap widths should not be less than 5 mm and not more than 40 mm. For joints over 40 mm, possibly foam in several layers.

## Technical Data

Characteristics	Standard	Value
Fire behavior	DIN 4102-1	class B3
Rated joint sound reduction index $R_{ST,w}$ (C; $C_{tr}$ )	EN ISO 10140	58 (-1; -6) dB joint 10 mm wide, 100 mm deep
Processing temperature can min./max.		+5 to +30 °C
Processing temperature can optimal		+15 to +25 °C
Processing temperature environment min./max.		+3 to +35 °C
Processing temperature environment optimal		+15 to +25 °C
Yield free-foamed (20 °C / 65% RLF)	FEICA EN 17333	up to 65 liters / 850 ml can
Skin forming time (20 °C/65 % RLF)		approx. 8 - 12 minutes
Cutable at string thickness 2 cm (20 °C/65 % RLF)		approx. 25 minutes
Resilient after (20 °C/65 % RLF, moistened)		approx. 3 hours
Form stability (20 °C/65 % RLF)	FEICA EN 17333	± 5 %
Temperature resistance		-40 to +80 °C short term +120 °C
Bulk density SKZ method		15 - 25 kg/m <sup>3</sup>
Compressive strength at 10% compression	DIN 53421	5 - 7 N/cm <sup>2</sup>
Thermal conductivity	EN 12667	approx. 0,035 W/mK
Shelf life (dry, at 20 °C); higher temperatures shorten the storage time		15 months

## Safety Instructions

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Wear gloves during processing as the fresh foam sticks strongly and can only be removed mechanically after hardening. Wear safety glasses. Remove fresh foam splashes with INSEBO PU-Universal-Reiniger. Hardened PU foam can only be removed mechanically.

Store upright and cool otherwise the valve may stick. Higher temperatures shorten the storage time.

Please refer to our safety data sheet and the product label for further information on product safety and handling.

Current safety data sheets and further information on our products can be found at [www.insebo.com](http://www.insebo.com).

## Service

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Upon request, our trained sales representatives are always at your disposal.

## Disposal

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For disposal instructions please refer to our safety data sheet and product label.

## Additional Information

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This technical data sheet advises without obligation and guarantee. The mentioned processing instructions have to be adapted to the prevailing conditions. The user is obliged to check the suitability and application by own experiments in order to avoid failures.

All given descriptions, data, ratios, weights, etc. can change without notice and do not represent contractually agreed properties of the product. Existing laws, standards and regulations are to be observed by the recipient of our products in their own responsibility.

Due to the large number of possible influences during processing and application, a guarantee of certain properties or suitability for a specific application can not be made, own tests are necessary.

The right to make technical changes is reserved.

## Test Certificates

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<b>ÖNORM EN ISO 10140-2, ÖNORM EN ISO 717-1, IFT Richtlinie SC-01/2</b>	<b>Rated joint sound reduction index: <math>R_{ST,w}(C; C_{tr}) = 58 (-1; -6)</math> dB (joint 10 mm wide, 100 mm deep)</b>
Testing institute:	TU Graz Institut für Hochbau und Bauphysik
Test report:	B13.173.002.311
Int. PZ no.:	PU79