

# Technical Data Sheet

Version 01/2025

## HybridTec Multiflex 33 (MS Powerflex 25)



### Product Description

Elastic, neutral crosslinking, solvent-free, one-component sealant based on hybrid polymer. Reacts with moisture. Hybrid polymer system.

### Standards, tests and specifications

- EN 15651-1: 25LM
- EN 15651-3: XS1
- EN 15651-4: 25LM
- EN 13501: Fire behavior class E
- Emicode® EC1<sup>PLUS</sup> – Very low emissions
- EN 12086: Water vapor diffusion resistance coefficient
- De-icing salt resistance \*
- food compatible
- Baubook listed
- DGNB/ÖGNI: Q4 in line 11 & 13
- GISCODE: RS10



### Product Properties

- best protection against microorganisms (fungi): EN 15651-3: XS1
- tested for food compatibility
- can be processed on moist substrates
- fire behavior according to EN 13501-1: class E
- meets the strict ecological requirements of various institutes
- paintable
- universally applicable
- not corrosive to metals
- suitable for sealing window connection joints in- and outdoors according to ÖNORM B 5320
- excellent self-adhesion, therefore also usable as an adhesive
- permanently elastic
- waterproof
- Weather, ageing and UV-resistant
- color-stable
- almost odorless

## Areas of Application

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filling of cracks and expansion joints, outdoors, weather-stressed joints, connections of balconies or winter gardens to existing facades, facade construction, window- and construction joints, window sills, sheet metal masking, connection joints for roof windows, joints in the roof area, floor coverings and skirtings, doors, partition walls, pre-cast walls, inner door frames, roller shutter boxes, air conditioning and ventilation systems, fan housings, metal construction, wet rooms, repair and reconditioning works

## Form of Delivery

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Cartridge:	290 ml
Alu bag:	600 ml
Packing unit:	12 cartridges per box
Packing unit:	20 alu bags per box

After a storage period of 90 days of a 2mm thick vulcanizate in a 10% sodium chloride (NaCl) solution as well as a saturated sodium chloride (NaCl) solution at room temperature, neither haptic nor optical differences were observed, and there were no changes in volume or weight of the MS polymer. When used in areas with increased exposure to road salt, the sealed joint is considered a maintenance joint and must be periodically checked for functionality.

## Substrates

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### Suitable substrates:

plaster, concrete, aerated concrete, masonry, brick, clinker, cement, fiber cement, plasterboard, wood, wood chipboard, lacquered, glazed or impregnated wood, wood fiber boards, aluminum, corrosion-protected metals, copper, zinc, iron, steel, brass, zinc sheet, ceramics, tiles, enamel, terrazzo, artificial stone, glass, carpet, many plastics, hard PVC

### Conditionally suitable substrates:

tar and bituminous substrates, gypsum only with primer

### Unsuitable substrates:

PIB, PTFE, PP, PE, mirror backside, lead

## Form of Delivery

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## Instructions for Use

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The adhesive surfaces must be clean, dry, free from release agents and firm. Dust, grease, oil and loose parts must be removed before processing. Generally non-absorbent, closed-pore substrates should be pretreated with LiquiTec Grund GP and absorbent, open-pore substrates with LiquiTec Grund OP in order to achieve a best possible adhesion. Allow the primer to evaporate well.

Be careful when using a primer as it may stain the substrate. In any case, a test should be made beforehand. We advise to carry out a suitability test for the large number of substrates, building materials and/or coatings used today, especially for plastics, paintings and powder coatings.

The use of a PE round cord as a joint backfill material is recommended to avoid three-point-adhesion. Before beginning, the joint edges should be taped with suitable adhesive tape. Cut off the cartridge nipple with a sharp knife. Screw the nozzle onto the cartridge and cut it to the desired width. Insert the cartridge into the ejector gun and eject the sealing compound evenly and without any cavities. Spray the sealant with LiquiTec Glätten smoothing agent before skin formation and smooth it with a joint spatula. Then remove the adhesive tape and any sealant residues before curing. It is necessary to check whether a coating, which is applied on the joint afterwards, is elastic enough to allow permanent joint movement. It is also necessary to check the compatibility of the sealant and the paint beforehand. Some paints can cause color changes of the mass and affect the adhesion.

When handling large quantities in enclosed spaces, fresh air must be provided during the curing time. The sealant is odorless after curing. Store cartridges cool and dry. Higher temperatures shorten shelf life.

## Technical Data

Characteristics	Standard	Value
Density	EN 1183-1	1,4 ± 0,1 g/cm <sup>3</sup>
Shore A hardness	EN ISO 868	approx. 25
Fire behavior	EN 13501	class E
Skin formation time (normal climate 23/50)		approx. 25 min.
Curing (normal climate 23/50, depending on substrate)		approx. 2 mm after 24 h
Permissible total deformation of the joint		25 %
Stability	EN 7390 (no sagging in the joint)	≤ 1 mm
Microbiological growth	EN 846	0
Volume loss	EN 10563	2,1 %
Tension behavior	EN 8339 (E-modulus 100)	< 0,4 N/mm <sup>2</sup>
Resilience	EN 7389	> 70 %
Elongation at break	EN 8339	250 %
Water vapor diffusion resistance number	EN 12086	μ = 423
Temperature resistance (cured mass)		-20 to +100 °C
Processing temperature		+5 to +40 °C
Shelf life cartridge (dry, at +5 to +25 °C)		15 months
Shelf life alu bag (dry, at +5 to +25 °C)		15 months

## Safety Instructions

Please refer to our safety data sheet and the product label for further information on product safety and handling. Current safety data sheets and further information on our products can be found at [www.insebo.com](http://www.insebo.com).

## Service

Upon request, our trained sales representatives are always at your disposal.

## Disposal

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For disposal instructions please refer to our safety data sheet and product label.

## Additional Information

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This technical data sheet advises without obligation and guarantee. The mentioned processing instructions have to be adapted to the prevailing conditions. The user is obliged to check the suitability and application by own experiments in order to avoid failures.

All given descriptions, data, ratios, weights, etc. can change without notice and do not represent contractually agreed properties of the product. Existing laws, standards and regulations are to be observed by the recipient of our products in their own responsibility.

Due to environmental influences, such as chemical stress, vapors, UV exposure or high temperatures, color changes can occur. However, other product properties are not affected by these changes.

Due to the large number of possible influences during processing and application, a guarantee of certain properties or suitability for a specific application can not be made, own tests are necessary.

The right to make technical changes is reserved.